

Pipe Thread Drilled Hole Sizes

THREAD NOMINAL SIZE	THREAD STANDARD/ TYPE							
	NPT	NPTF	NPSC	NPSM	NPSF	NPSI	BSPT	BSPP
1/16 - 27	D (.246)	D (.246)	.250	-	.250	.250	-	-
1/8 - 27	Q (.332)	Q (.332)	.3437	.3593	.3437	.3437	-	-
1/8 - 28	-	-	-	-	-	-	.3281	.3437
1/4 - 18	.4375	.4375	.4375	.4375	.4375	.4375	-	-
1/4 - 19	-	-	-	-	-	-	.4375	.4531
3/8 - 18	.5625	.5781	.5781	.6093	.5781	.5781	-	-
3/8 - 19	-	-	-	-	-	-	.5781	.5937
1/2 - 14	.7031	.7031	.7187	.750	.7187	.7187	.7187	.7343
5/8 - 14	-	-	-	-	-	-	-	.8125
3/4 - 14	.9062	.9218	.9218	.9646	-	-	.9380	.9650
7/8 - 14	-	-	-	-	-	-	-	1.1093
1 - 11	-	-	-	-	-	-	1.1718	1.1875
1 - 11 - 1/2	1.1406	1.1562	1.1562	1.2031	-	-	-	-
1 - 1/4 - 11	-	-	-	-	-	-	1.500	1.5468
1 - 1/4 - 11 - 1/2	1.4843	1.500	1.500	1.5468	-	-	-	-
1 - 1/2 - 11	-	-	-	-	-	-	1.750	1.7656
1 - 1/2 - 11 - 1/2	1.7343	1.7343	1.750	1.7913	-	-	-	-
1 - 3/4 - 11	-	-	-	-	-	-	-	2.000
2 - 11	-	-	-	-	-	-	2.2187	2.250
2 - 11 - 1/2	2.2031	2.2187	2.2187	2.2638	-	-	-	-