

Metric Thread (ISO) - Coarse & Fine

Coarse

NAME	MAJOR DIAMETER (mm)	MINOR DIAMETER (mm)	PITCH (mm)
M 3	2.98	2.459	0.50
M 4	3.978	3.242	0.70
M 5	4.976	4.134	0.80
M 6	5.976	4.917	1.00
M 8	7.974	6.917	1.25
M 10	9.968	8.376	1.50
M 12	11.97	10.106	1.75
M 16	15.96	13.835	2.00
M 20	19.96	17.294	2.50
M 24	23.95	20.752	3.00

Fine

NOMINAL DIAMETER (mm)	PITCH (mm)	TAP DRILL (mm)
M 1.0 x 0.2	0.20	0.80
M 1.1 x 0.2	0.20	0.90
M 1.2 x 0.2	0.20	1.00
M 1.4 x 0.2	0.20	1.20
M 1.6 x 0.2	0.20	1.40
M 1.8 x 0.2	0.20	1.60
M 2 x 0.25	0.25	1.75
M 2.2 x 0.25	0.25	1.95
M 2.5 x 0.35	0.35	2.10
M 3 x 0.35	0.35	2.60
M 3.5 x 0.35	0.35	3.10
M 4 x 0.5	0.50	3.50
M 4.5 x 0.5	0.50	4.00
M 5 x 0.5	0.50	4.50
M 5.5 x 0.5	0.50	5.00
M 6 x 0.75	0.75	5.20
M 7 x 0.75	0.75	6.20
M 8 x 0.75	0.75	7.20
M 8 x 1.0	1.00	7.00
M 9 x 0.75	0.75	8.20
M 9 x 1	1.00	8.00
M 10 x 0.75	0.75	9.20
M 10 x 1	1.00	9.00
M 10 x 1.25	1.25	8.80
M 11 x 0.75	0.75	10.20
M 11 x 1	1.00	10.00
M 12 x 1	1.00	11.00
M 12 x 1.25	1.25	10.80
M 12 x 1.5	1.50	10.50
M 14 x 1.0	1.00	13.00
M 14 x 1.25	1.25	12.80
M 1.0 x 0.2	1.50	12.50